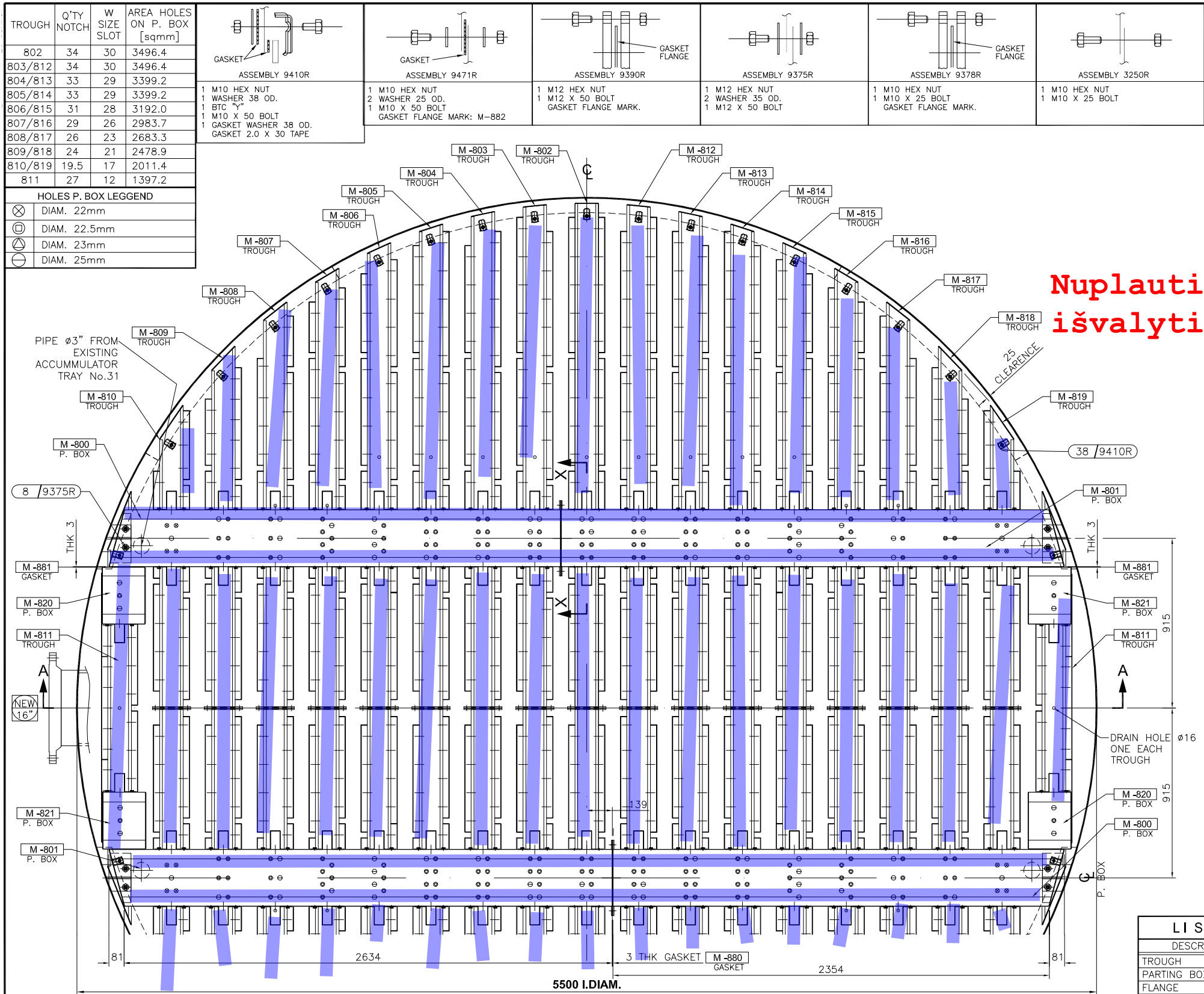
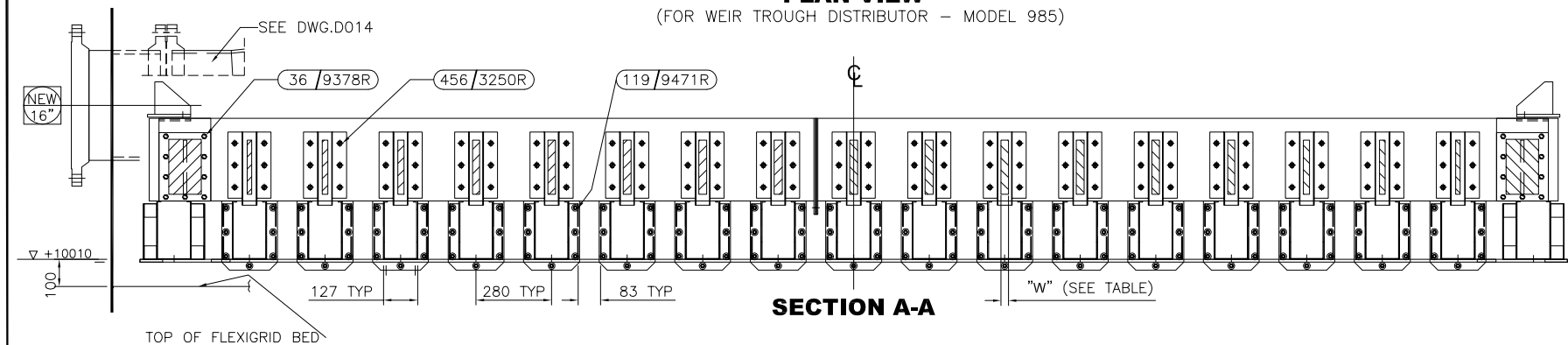


TROUGH	Q'TY	W	AREA HOLES
NOTCH	SIZE	ON P. BOX	[sqmm]
802	34	30	3496.4
803/812	34	30	3496.4
804/813	33	29	3399.2
805/814	33	29	3399.2
806/815	31	28	3192.0
807/816	29	26	2983.7
808/817	26	23	2683.3
809/818	24	21	2478.9
810/819	19.5	17	2011.4
811	27	12	1397.2

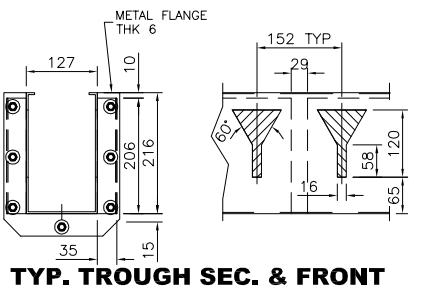
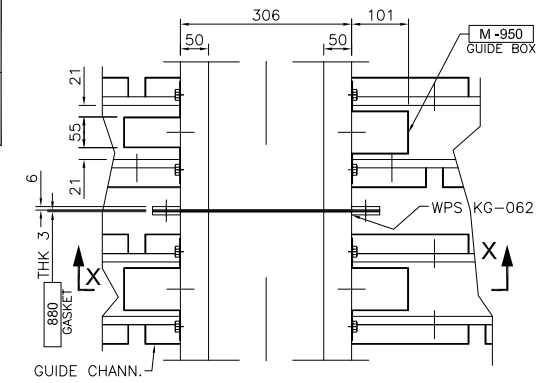
HOLES P. BOX LEGGEND	
	DIAM. 22mm
	DIAM. 22.5mm
	DIAM. 23mm
	DIAM. 25mm



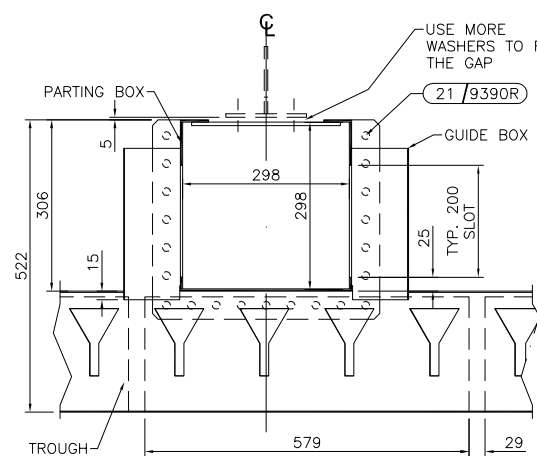
PLAN VIEW
(FOR WEIR TROUGH DISTRIBUTOR - MODEL 985)



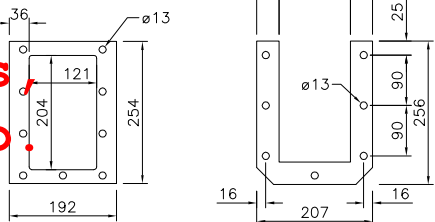
Nuplauti paskirstymo lovius,
išvalyti nuo smulkaus kokso.



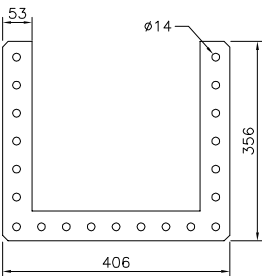
TYP. TROUGH SEC. & FRONT



SECTION X-X



GASKET M -881 GASKET M -882



GASKET M -880

NOTES

1. TOWER MANHOLE I.D. ACTUAL: 490 mm.
2. PARTS SUPPLIED BY KOCH-GLITSCH ARE IDENTIFIED BY MARK # (E.G. A-301) ENCLOSED AS SHOWN [A-301].
3. BOLTING ASSEMBLIES ARE ENCLOSED THUS:
QUANTITY PER TRAY: ASSEMBLY NUMBER
(101/1010R)
4. DIMENSIONS ARE GIVEN IN: MILLIMETERS
5. ANY MODIFICATIONS BY CUSTOMER OR ANY THIRD PARTY TO THE EQUIPMENT SHOWN ON THIS DRAWING WITHOUT THE PRIOR WRITTEN APPROVAL OF KOCH-GLITSCH WILL VOID ALL EXPRESSED AND IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PURPOSE.
6. TRAYS ARE NUMBERED FROM TOP TO BOTTOM.

REFERENCE DRAWINGS

- DRAWING D001 FOR VESSEL ARRANGEMENT.
DRAWING D014 FOR EQUIPMENT LOCATED ABOVE.
DRAWING D016 FOR EQUIPMENT LOCATED BELOW.

LIST OF MATERIAL

DESCRIPTION	TYPE & THICKNESS
TROUGH	A-240 (TY-410s) - 3.5
PARTING BOX	A-240 (TY-410s) - 3.5
FLANGE	A-240 (TY-410s) - 6.0
GUIDE BOX	A-240 (TY-410s) - 2.5
GUIDE CHANNEL	A-240 (TY-410s) - 2.5
GASKET	FIBER GLASS - 3.0
BOLT	A193 Gr.B6 - M10/M12
NUT	A194 Gr.6 - M10/M12
HARDWARE	A-240 (TY-410s) - ST'D K.G
TOWER ATTACHMENTS	SEE DWG.D003 SH. 8